

Amendments to the Specification:

Please amend the specification as follows:

Please replace paragraph **[0026]** with the following amended paragraph:

[0026] An axial bore 6 in which a displacement ram 7 is guided passes through the ram 3.1. The displacement ram 7 is sealed off with respect to the ram 3.1 by an O ring 8. Furthermore, an annular space 9, in which cooling water 20 from a source 30 is guided, is provided around the displacement ram 7.

Please replace paragraph **[0031]** with the following amended paragraph:

[0031] A second possible form of the present invention is illustrated in Figures 3.1 to 3.3. In this case, a ram 3.2 passes through a bore 15 or a corresponding tube which is in communication with a gas connection or source 40. After the ram 3.2 has been lowered into the mould space 5 as shown in Figure 3.2, gas 21 is supplied through the tube 15, so that a certain amount of chocolate substance is displaced in front of the vertex 16 of the ram 3.2, so as to form a free space 17. This is illustrated in Figure 4.

Please replace paragraph **[0033]** with the following amended paragraph:

[0033] When the ram 3.3 is lowered as shown in Figure 5.2, cooling water 20 from a source 30 which is under a defined pressure p_1 is applied to the interior space 18. After the ram 3.3 has molded the shell 1 as far as possible, the pressure of the cooling water is increased to a pressure p_2 , with the result that the elastic sheath 19 is expanded to a certain extent. The inclusions of air are expelled as a result.